

# A Working Guide to Process Equipment, Fourth Edition

Norman Lieberman, Elizabeth Lieberman



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#### The latest methods for troubleshooting and maintaining process equipment

Applicable to a broad range of technicians and industries and fully updated throughout, *A Working Guide to Process Equipment*, Fourth Edition, explains how to diagnose, troubleshoot, and correct problems with chemical and petroleum refining process equipment. Nine new chapters cover:

- Tray design details
- Shell-and-tube heat exchanger design details
- Relief valve system design
- Vapor lock and exchanger flooding in steam systems
- Steam generation operating and design details
- Wastewater strippers
- Thermodynamics -- how it applies to process equipment
- Centrifugal pumps -- reducing seal and bearing failures
- Hand calculations for distillation towers
- Vapor -- liquid equilibrium, absorption, and stripping calculations

Filled with examples and illustrations, this practical resource demonstrates how theory applies to solving real-world plant operation problems. Selected hand calculation methods are also provided.

#### **Comprehensive coverage includes:**

Distillation Tower Trays \* Tower Pressure Control \* Distillation Towers \* Reboilers \* Tower Internals \* Instruments \* Packed Towers \* Steam and Condensate Systems \* Bubble Point and Dew Point \* Steam Strippers \* Draw-Off Nozzle Hydraulics \* Pumparounds and Tower Heat Flows \* Condensers and Tower Pressure Control \* Air Coolers \* Deaerators and Steam Systems \* Steam Generation \* Wastewater Strippers \* Vacuum Systems \* Steam Turbines \* Surface Condensers \* Shell-and-Tube Heat Exchangers \* Fired Heaters \* Refrigeration Systems \* Cooling Water Systems \* Catalytic Effects \* Centrifugal Pumps \* Control Valves \* Separators \* Centrifugal Compressors and Surge \* Reciprocating Compressors \* Corrosion \* Fluid Flow in Pipes \* Super-Fractionation Stage \* Computer Control \* Field Troubleshooting



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